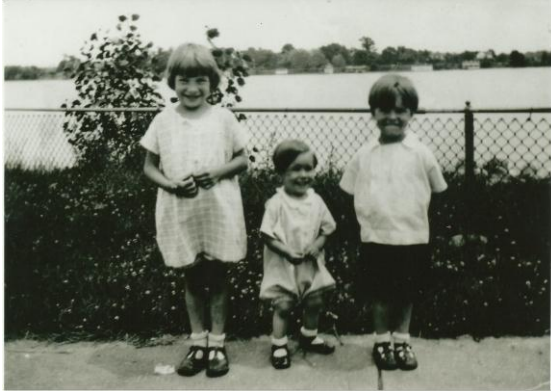




Roger Ray posing in a B-17 Bomber in which he performed as a bombardier during World War II.



Gloria, Norb and Francis



Gloria



Gloria and Roger posing for their wedding picture.



Moving day in Romulus Michigan.

Roger with Uncle Jerry and unknown.



Roger with his ever-present cigar



Family portrait in Romulus, MI.

Roger & Gloria.

Zola Ray.

Helen Glenn.

Roberta, James, Richard, Arthur, Robert, Ronald, John and John.



Gloria with extended family at the Ray reunion in Breckenridge, CO 2001.